

Work Order ID 70473

Thursday, June 09, 2011 9:25:19 AM



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Item ID: D206-739-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Disabling

Start Date: 6/9/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-739-011CHG002

Sublog

CL 11/06/09

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/6/09 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

Sublog

(4)

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Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-739-011 □ Location: _____ □ PPP Rev: <u>D</u> Numbers For The Following: □ D3370-041 041 <u>C420A</u> <u>C420A</u> □								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/6/98

11/6/98

ME
11-06-08

Picklist Print

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Work Order ID: 70473

Parent Item: D206-739-011

Parent Item Name: Dual Disabling



Start Date: 6/9/2011

Required Date: 6/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3370-041		Manufactured	No			120	Each	8.0000	1				
Pedal Lock Assembly													

Location	Loc Qty	Loc Code
ST492	8	
44257	2	
45749	2	
47276	2	
58938	1	
69090	1	

D3393-041		Manufactured	No			120	Each	9.0000	1				
Battery Lock Assembly													

Location	Loc Qty	Loc Code
ST487	9	
60571	2	
70022	7	